



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5080-041
Job Sheet 185559



Part No: D5080-041

Job Qty: 10 ea

Part Name: Striker Plate Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 11/9/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 14.03.19 NEW ISSUE DD VERF:JLM IPP REV:B 14.03.24 REV.A DWG DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		11/9/18	0.00	0.00	Start Up Small Fab-4		NOV 19 2018
110	Small Fab	10 pcs		11/9/18	0.00	1.95	Small Fab-8		DAS 38
120	QC	10 pcs		11/9/18	0.00	0.00	QC5		DAS 38
130	Packaging	10 pcs		11/9/18	0.00	0.00	Packaging3-2	5# 138	NOV 26 2018
140	QC21-SA	10 Ea		11/9/18	0.00	0.00	QC21		9-89 DAS 21 NOV 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5080-1	Angle Bracket	10 Ea (1 ea)	90-Start up Operation	5083835X12 5126580
D5080-3	Striker Plate	10 Ea (1 ea)	90-Start up Operation	5083842X12 5126619K20
MS20426AD4-4	Rivet	64 20 Ea (2 ea)	90-Start up Operation	5125415-4

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5080-1	10	12	0
	D5080-3	10	12	0
	MS20426AD4-4	20	3,148	0

Part Specifications



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632 - 5200
Email: sales@dartaero.com
www.dartaerospace.com

ound.

Plex 10/30/18 11:33 AM Dart.lajeunesse.marie

Container No: S128948



Part: D5080 - 041

Job No: 185559

Serial No/Batch: S128948

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/19/18

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS							
	Rework	☐	Skid-tube	☐	Cross tube	☐	Water Jet	☐	Engineering	☐
	Scrap	☐	Machining	☐	Small Fab	☐	Prod. Eng. Coord.	☐	Quality	☐
	Use-as-is	☐	Thermoforming	☐	Finishing	☐	Rec/Store/Packaging	☐	Other	☐
	Suspected Unapproved	☐	Large Fab	☐	Composite	☐	Supplier	☐		

Date : _____ Step #: _____ QTY Effective : _____ MRB (QSI042) Approval

Description Work Order Deviation		Disposition		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval

Root Cause				FAULT CATEGORY							
Environment	☐	No Re-verification	☐	Pressure/Forced	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	☐
Design	☐	Operator	☐	Bending	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	☐
Doc/Data	☐	Offset/Setup	☐	Centre Not Concentric	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	☐
Equip/Tooling	☐	Supplier	☐	Cracks	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	☐
Handling/Pre	☐	Training	☐	Crimp/Kink/Ripple/Wave	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	☐
Material	☐	Use for Testing	☐	Cuffs	☐	Contamination	☐	Out of Sequence	☐	Part Moved	☐
Internal Transport	☐	Poor Information	☐	Crushing	☐	Countersink	☐	Off-set	☐	Drawing	☐
Tribal Knowledge	☐	Rushing	☐	Heat Treat	☐	Cut Too Short	☐	Mislabeled	☐	Finish	☐
LOA	☐	Product Improvement	☐	Wave/Twist in Tube	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	☐
Substation	☐	Process Improvement	☐	Marks/Chatter	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	☐
Past Expiry Date	☐	Manufacturing Process	☐								
Misidentified	☐	Past Due	☐	OTHER : _____							